

FEATURES AND BENEFITS

Medite Tricoya MDF is characterised by its durability, dimensional stability and reliability properties. The new design and application possibilities offered by the marriage of acetylated wood fibre with the manufacturing technology of Medite MDF is set to excite and stimulate composite product manufacturers, designers, architects and the construction industry alike, opening up new possibilities and solutions.



DURABLE
Longer lasting, perfect for outdoor use or wet (interior) environments



50 YEAR GUARANTEE
Peace of mind with a 50 year Medite Tricoya guarantee



DIMENSIONALLY STABLE
Swelling and shrinking dramatically reduced



DESIGN FREEDOM
All the design, fixing and machining flexibility of medium density fibreboards



LOWER MAINTENANCE COSTS
Extended periods between exterior coatings maintenance



PERFECT FOR COATING
Improved stability and durability enhances service life of the coating. Damaged coating or core will not affect durability



FUNGAL RESISTANT
Effective barrier to fungal decay



SUSTAINABLY SOURCED
FSC® certified. Wood used from sustainable sources



DESIRED SERVICE LIFE OF 60 YEARS
Independent testing by BRE shows an expected service life of 60 years for exterior use

Supply

Medite Tricoya is produced in the following standard panel size

6mm 1220 x 2440
9mm 1220 x 2440
12mm 1220 x 2440
15mm 1220 x 2440 / 3050
18mm 1220 x 2440 / 3050

Other sizes may be produced upon request.

Conditioning: It is important to note that there is little or no water chemically bound with wood in Medite Tricoya. Panels will have a moisture content of 4% to 6% which will vary slightly with ambient humidity.

Machining/Finishing: Medite Tricoya may be cut, machined and used in exactly the same way as other wood fibreboards such as Medite Premier. There is no change in machinability. Medite Tricoya is delivered with a 150 grit sanded finish. It may be sanded with finer papers to achieve smoother surfaces. Water based paint systems may be used to decorate Medite Tricoya. Medite Tricoya may be successfully coated with melamine papers; laminates and foils. Exterior adhesives such as epoxy, polyurathane, phenol-resorcinol resin and EPI may be used conforming to EN301 Type I.

All mechanical fasteners that may be wetted, including screws, hinges, fixtures and fittings, should be manufactured from Stainless Steel EN 3506 type A2 or A4 or ANSI type 304 or 316. Internal handles and other furniture that are normally used in dry conditions may be made from any usually acceptable material.

Fire rating: Medite Tricoya is classified as Euro class D within the Euro classification system.

Technical Specifications

PROPERTY	RANGE	TEST METHOD	UNITS	THICKNESS				
				6	9	12	15	18
Density	+/- 30		kg/m ³	720	720	720	700	700
Internal Bond	Min	EN 319	N/mm ²	0.80	0.80	0.80	0.80	0.80
Modulus of Rupture	Min	EN 310	N/mm ²	30.0	30.0	25.0	20.0	20.0
Modulus of Elasticity	Min	EN 310	N/mm ²	3,000	3,000	2,500	2,500	2,500
Screw Holding Face	Min	EN 320	N	-	-	-	900	900
Screw Holding Edge	Min	EN 320	N	-	-	-	700	700
Free Formaldehyde	Max	EN 120	mg/100g	< 1.0	< 1.0	< 1.0	< 1.0	< 1.0
Thickness Tolerance		EN 324-1	mm	+/- 0.15	+/- 0.15	+/- 0.15	+/- 0.15	+/- 0.15
Thickness Swell (24hrs)	Max	EN 317	%	2.5	2.0	2.0	1.5	1.5
Thermal Resistance		R Value	m ² K/W	0.056	0.085	0.114	0.15	0.18
DIMENSIONAL MOVEMENT								
Length / Width		EN 318	%	+/- 0.1	+/- 0.1	+/- 0.1	+/- 0.1	+/- 0.1
Thickness		EN 318	%	+/- 1.0	+/- 1.0	+/- 1.0	+/- 1.0	+/- 1.0
AFTER BOIL TEST								
Internal Bond	Min	EN 319	N/mm ²	0.65	0.65	0.65	0.65	0.65

QMS No. Tech 05.2012: The results as listed on left are based on the minimum specification requirements for Medite Tricoya manufactured by Medite Europe Ltd. All parameters are in compliance with EN 622 parts 1 & 5. As part of the Medite Europe ongoing product development programme, the right to modify these product specifications without notice is reserved. No formaldehyde is added to the acetylated softwood fibres during manufacture of Medite Tricoya. Free formaldehyde is less than 1.0mg/100g using EN 120 test method, complying with the lower levels required by CARB phase 2.



This industry is changing, to find out how, contact us: T: +44 (01322) 424 900

www.meditetricoya.com